

**MODIFICATIONS TO THE
ENV-343U-BL
REQUIRED TO ACCOMMODATE
THE ENV-346U-BL BACKLIT GOAL BOX**

INSTALLATION GUIDE

**DOC-258
ENV-343U-BL/ENV-346U-BL MODIFICATION INSTRUCTIONS
Rev. 1.0**

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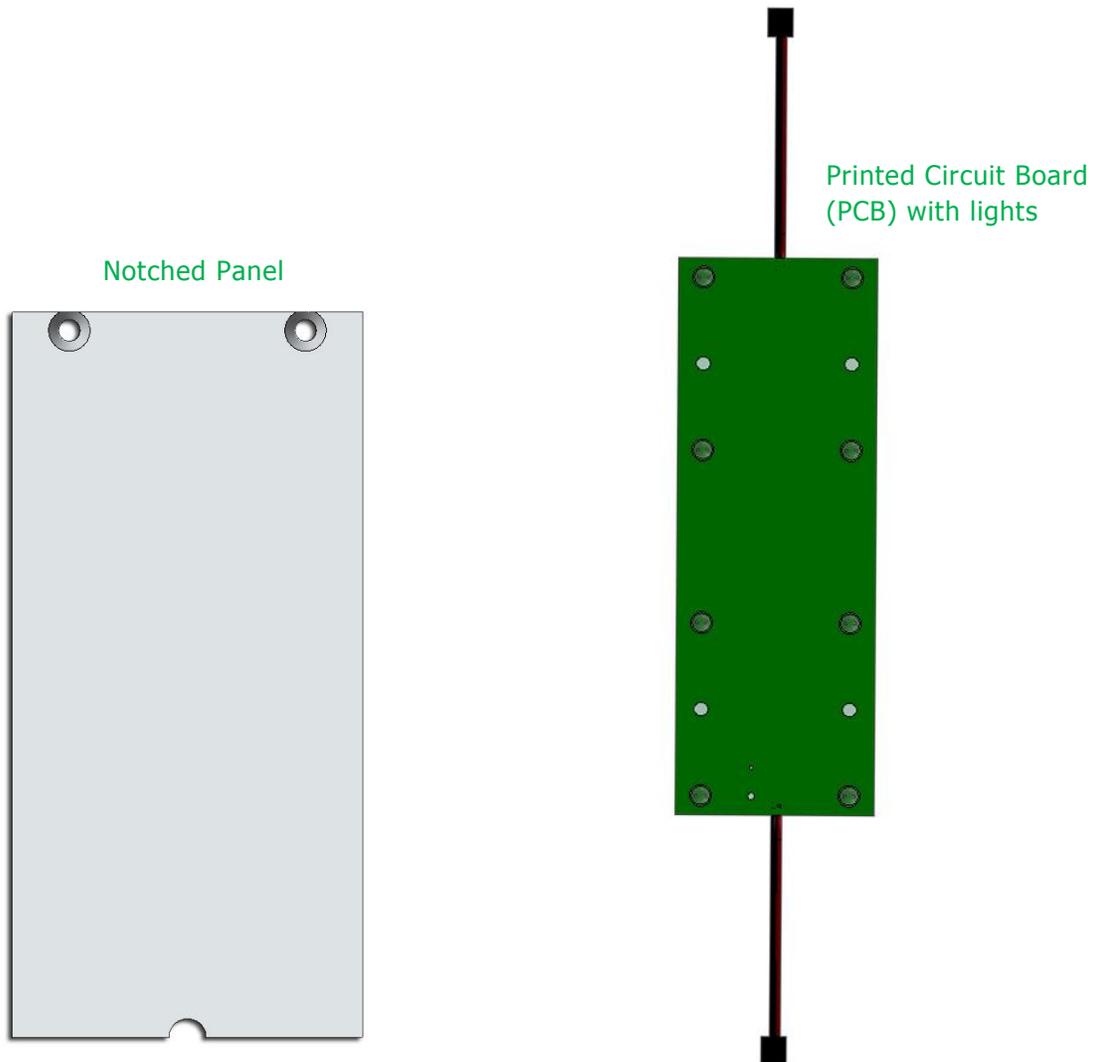
CHAPTER 1

Overview

The ENV-343-BL Backlit Runway requires the replacement of a side panel and PCB when adding the ENV-346U-BL Backlit Goal Box. Follow these instructions for replacing these 2 pieces.

Hardware

Figure 1.1 –Replacement Pieces



CHAPTER 2

Assembly

Remove the screws and slide out the panels on the backlit runway as shown in Figure 2.1.

Figure 2.1 –Exploded View of Disassembly of Backlit Runway

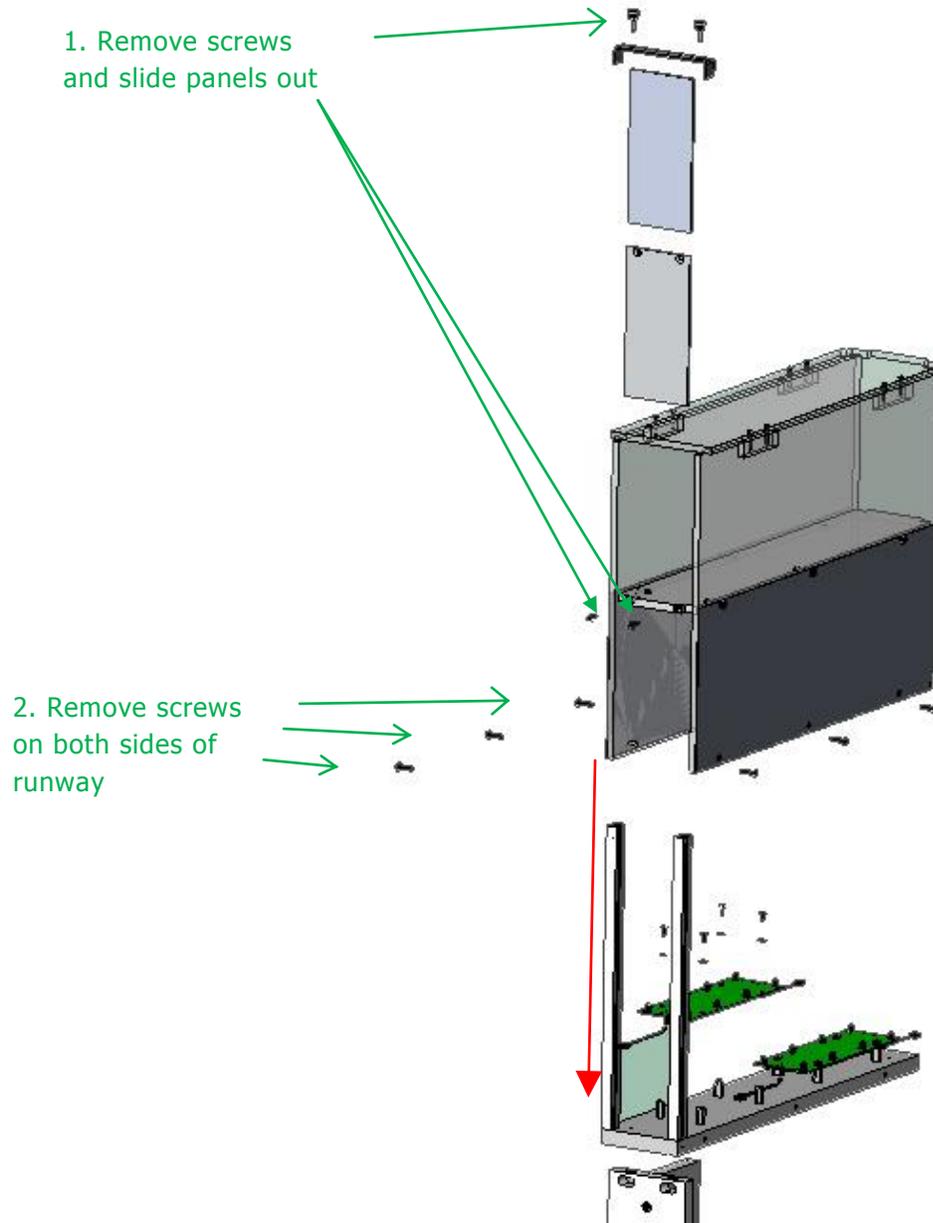


Figure 2.2 –Replace PCB with card that has two connectors

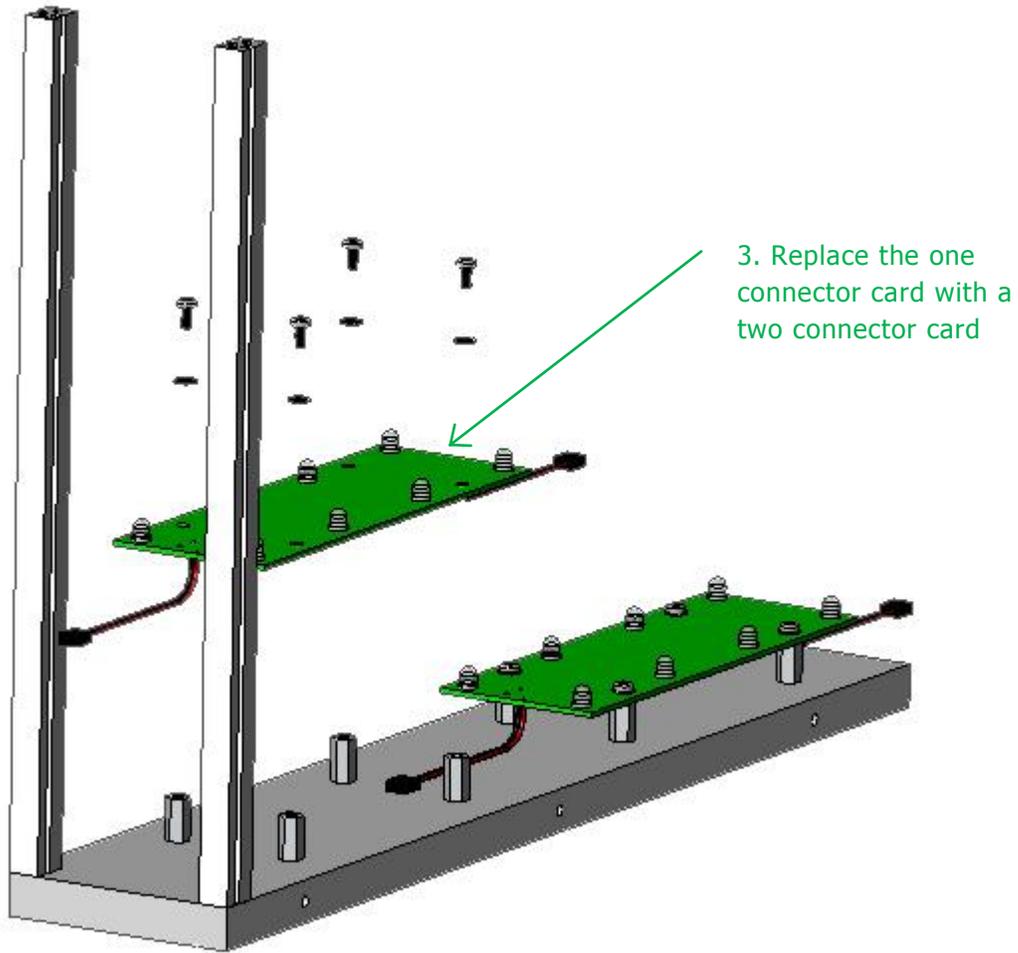
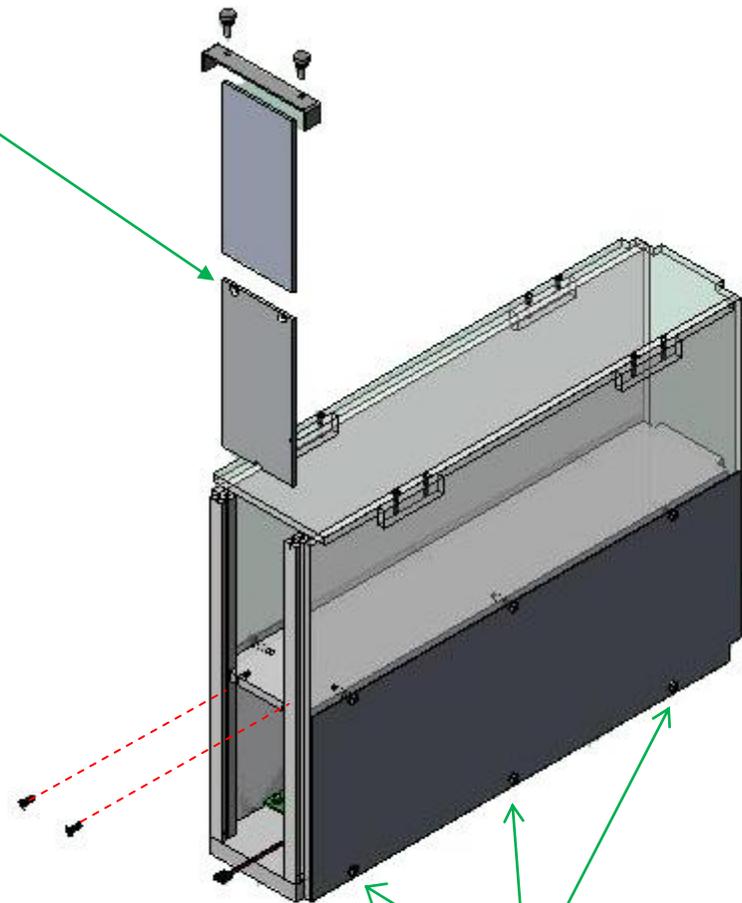


Figure 2.3 – ENV—343U-BL Notched Panel

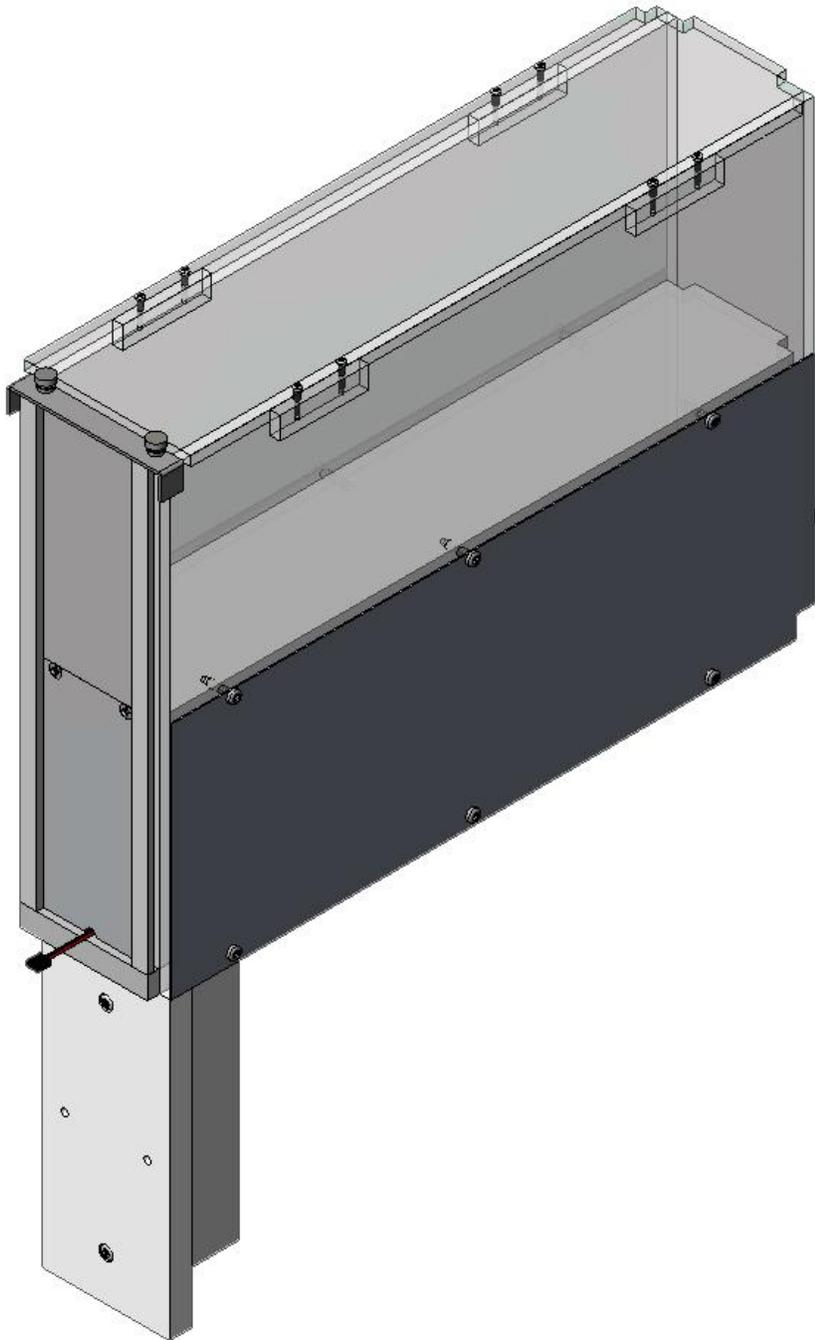
4. Reassemble the Runway as shown.

5. Replace lower panel with notched panel



6. Replace screws

Figure 2.4 – Final Assembly



CHAPTER 3

Cleaning

The notched panel and Backlit Runway are safe for wipe down with Quatricide®.

Appendix A

Contact Information

Please contact MED Associates, Inc. for information regarding any of our products.

Visit our website at www.med-associates.com for contact information.

For technical questions, email support@med-associates.com.